

Safety Data Sheet



Division of Fresno Oxygen

Barnes Welding Supply/Barnes Specialty Gases

Division of Fresno Oxygen

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Section 1: Product and Company Identification

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FOR CHEMICAL EMERGENCIES DURING TRANSPORTATION ONLY CALL INFOTRAC 1-800-535-5053

Product Name: NCS

Synonyms: Flammable Gas Mixtures NCS Mixes
Recommended Use: For general analytical/synthetic chemical uses.
Usage Restrictions:

Section 2: Hazards Identification



Danger

Hazard Classification:
Flammable (Category 1)
Gases Under Pressure

Hazard Statements:
Contains gas under pressure; may explode if heated
Extremely flammable gas

Precautionary Statements

Prevention:
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Response:
Eliminate all ignition sources if safe to do so.
Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

Storage:
Protect from sunlight.
Store in well-ventilated place.

Section 3: Composition/Information on Ingredients

	CAS #	Concentration
Propylene	115-07-1	>5 %
Nitrogen	7727-37-9	Balance

	Chemical Substance	Chemical Family	Trade Names
Propylene	PROPYLENE	Hydrocarbons, Aliphatic, Unsaturated	PROPENE; METHYLETHENE; METHYLETHYLENE; 1-PROPYLENE; 1-PROPENE; UN 1077; C3H6
Nitrogen	NITROGEN, COMPRESSED GAS	Inorganic gases	DIATOMIC NITROGEN; DINITROGEN; NITROGEN; NITROGEN-14; NITROGEN GAS; UN 1066; N2

Section 4: First Aid Measures

	Skin Contact	Eye Contact	Ingestion	Inhalation	Note to Physicians
Propylene	If frostbite or freezing occur, immediately flush with plenty of lukewarm water (105-115 F; 41-46 C). DO NOT USE HOT WATER. If warm water is not available, gently wrap affected parts in blankets. Get immediate medical attention.	Contact with liquid: Immediately flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.	If a large amount is swallowed, get medical attention.	If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.	For inhalation, consider oxygen.
Nitrogen	Wash exposed skin with soap and water.	Flush eyes with plenty of water.	If a large amount is swallowed, get medical attention.	If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.	For inhalation, consider oxygen.

Section 5: Fire Fighting Measures

	Suitable Extinguishing Media	Products of Combustion	Protection of Firefighters
Propylene	Carbon dioxide, regular dry chemical Large fires: Flood with fine water spray.	Toxic, irritating gases	Any self-contained breathing apparatus with a full facepiece. Any self-contained breathing apparatus with a full facepiece.
Nitrogen	Non-flammable. Use suitable extinguishing media for surrounding fire. Cylinders may rupture or explode if exposed to heat.	Non-flammable	Respiratory protection may be needed for frequent or heavy exposure.

Section 6: Accidental Release Measures

	Personal Precautions	Environmental Precautions	Methods for Containment
Propylene	Keep unnecessary people away, isolate hazard area and deny entry. Do not touch spilled material. Ventilate closed spaces before entering.	Avoid heat, flames, sparks and other sources of ignition.	Stop leak if possible without personal risk. Reduce vapors with water spray. Remove sources of ignition.
Nitrogen	Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.	No significant effects from contamination expected.	Stop leak if possible without personal risk.

	Methods for Cleanup	Other Information
Propylene	Evacuate area. Contact emergency personnel.	None
Nitrogen	N/A	N/A

Section 7: Handling and Storage

	Handling	Storage
Propylene	Store and handle in accordance with all current regulations and standards. Subject to storage regulations: U.S. OSHA 29 CFR 1910.110. Protect from physical damage. Store in a cool, dry place. Store in a well-ventilated area. Store outside or in a detached building. Grounding and bonding required. Subject to storage regulations: U.S. OSHA 29 CFR 1910.101.	Keep separated from incompatible substances. Avoid heat, flames, sparks and other sources of ignition.
Nitrogen	Store and handle in accordance with all current regulations and standards. Subject to storage regulations: U.S. OSHA 29 CFR 1910.101.	Keep separated from incompatible substances.

Section 8: Exposure Controls/Personal Protection

	Exposure Guidelines
Propylene	PROPYLENE: 500 ppm ACGIH TWA
Nitrogen	NITROGEN, COMPRESSED GAS: NITROGEN: ACGIH (simple asphyxiant)

Engineering Controls
Handle only in fully enclosed systems.

	Eye Protection	Skin Protection	Respiratory Protection
Propylene	For the gas: Eye protection not required, but recommended. For the liquid: Wear splash resistant safety goggles. Contact lenses should not be worn. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.	For the gas: Protective clothing is not required. For the liquid: Wear appropriate protective, cold insulating clothing.	Any self-contained breathing apparatus with a full facepiece.
Nitrogen	Eye protection not required, but recommended.	Protective clothing is not required.	Respiratory protection may be needed for frequent or heavy exposure.

General Hygiene considerations
Avoid breathing vapor or mist
Avoid contact with eyes and skin
Wash thoroughly after handling and before eating or drinking

Section 9: Physical and Chemical Properties

	Physical State	Appearance	Color	Change in Appearance	Physical Form	Odor	Taste
Propylene	Gas	Clear	Colorless	N/A	Gas	Faint gasoline-like odour	N/A
Nitrogen	Gas	Clear	Colorless	N/A	Gas	Odorless	Tasteless

	Flash Point	Flammability	Partition Coefficient	Autoignition Temperature	Upper Explosive Limits	Lower Explosive Limits
Propylene	-162 F (-108 C)	Not available	223.87 (log = 2.35) (estimated from water solubility)	851 F (455 C)	0.111	0.02
Nitrogen	Not flammable	Not available	Not available	Nonflammable	Nonflammable	Nonflammable

	Boiling Point	Freezing Point	Vapor Pressure	Vapor Density	Specific Gravity	Water Solubility	pH	Odor Threshold	Evaporation Rate	Viscosity
Propylene	-53 F (-47 C)	-301 F (-185 C)	7826 mmHg @ 21.1 C	1.5 (Air=1)	Not applicable	0.45	Not applicable	Not available	Not applicable	0.140 cP @ -40 C
Nitrogen	-321 F (-196 C)	-346 F (-210 C)	760 mmHg @ -196 C	0.967 (Air=1)	Not applicable	1.6% @ 20 C	Not applicable	Not available	Not applicable	0.01787 cP @ 27 C

	Molecular Weight	Molecular Formula	Density	Weight per Gallon	Volatility by Volume	Volatility	Solvent Solubility
Propylene	42.08	C-H3-C-H-C-H2	1.7855 g/L	Not available	100%	Not applicable	Soluble: Alcohol, ether, acetic acid

	Molecular Weight	Molecular Formula	Density	Weight per Gallon	Volatility by Volume	Volatility	Solvent Solubility
Nitrogen	28.0134	N2	1.2506 g/L	Not available	100%	1	Soluble: Liquid ammonia

Section 10: Stability and Reactivity

	Stability	Conditions to Avoid	Incompatible Materials
Propylene	May polymerize. May react on contact with air, heat, light or water.	May polymerize. May react on contact with air, heat, light or water.	Oxidizing materials, halo carbons, halogens, acids, water, nitrogen oxides
Nitrogen	Stable at normal temperatures and pressure.	Stable at normal temperatures and pressure.	Metals, oxidizing materials

	Hazardous Decomposition Products	Possibility of Hazardous Reactions
Propylene	Miscellaneous decomposition products	May polymerize. Avoid contact with heat, light, air, water or incompatible materials. Polymerizes with evolution of heat.
Nitrogen	Oxides of nitrogen	Will not polymerize.

Section 11: Toxicology Information

Acute Effects

	Oral LD50	Dermal LD50	Inhalation
Propylene	Not available	Not available	Tearing, nausea, vomiting, symptoms of drunkenness, suffocation, convulsions, coma
Nitrogen	Not available	Not available	Nausea, vomiting, difficulty breathing, headache, drowsiness, dizziness, tingling sensation, loss of coordination, convulsions, coma

	Eye Irritation	Skin Irritation	Sensitization
Propylene	Liquid: frostbite, blurred vision	Liquid: blisters, frostbite	No health hazards classified.
Nitrogen	Contact with rapidly expanding gas may cause burns or frostbite	No information on significant adverse effects	Difficulty breathing

Chronic Effects

	Carcinogenicity	Mutagenicity	Reproductive Effects	Developmental Effects
Propylene	IARC: Human Inadequate Evidence, Animal Inadequate Evidence, Group 3; ACGIH: A4 -Not Classifiable as a Human Carcinogen	Available.	Available.	No data
Nitrogen	Not hazardous	Not available	Not available	No data

Section 12: Ecological Information

Fate and Transport

	Eco toxicity	Persistence / Degradability	Bioaccumulation / Accumulation	Mobility in Environment
Propylene	Fish toxicity: Not available Invertebrate toxicity: Not available Algal toxicity: Not available Phyto toxicity: Not available Other toxicity: Not available	Relatively non-persistent in the environment. Moderately volatile from water.	0.40 (estimated from water solubility)	Leaches through the soil or the sediment at a slow rate.
Nitrogen	Fish toxicity: Not available Invertebrate toxicity: Not available Algal toxicity: Not available Phyto toxicity: Not available Other toxicity: Not available	Not available	Not available	Not available

Section 13: Disposal Considerations

Propylene	Dispose in accordance with all applicable regulations. Subject to disposal regulations: U.S. EPA 40 CFR 262. Hazardous Waste Number(s): D001.
Nitrogen	Dispose in accordance with all applicable regulations.

Section 14: Transportation Information

U.S. DOT 49 CFR 172.101

DOT Information For This Mixture

Shipping Name	Compressed gas, flammable, n.o.s. (Nitrogen, Propylene)
UN Number	UN1954
Hazard Class	2.1
Hazard Information	FLAMMABLE GAS

Individual Component Information

	Proper Shipping Name	ID Number	Hazard Class or Division	Packing Group	Labeling Requirements	Passenger Aircraft or Railcar Quantity Limitations	Cargo Aircraft Only Quantity Limitations	Additional Shipping Description
Propylene	Propylene	UN1077	2.1	Not applicable	2.1	Forbidden	150 kg	N/A
Nitrogen	Nitrogen, compressed	UN1066	2.2	Not applicable	2.2	75 kg or L	150 kg	N/A

Canadian Transportation of Dangerous Goods

	Shipping Name	UN Number	Class	Packing Group / Risk Group
Propylene	Propylene	UN1077	2.1	Not applicable
Nitrogen	Nitrogen, compressed	UN1066	2.2	Not applicable

Section 15: Regulatory Information

U.S. Regulations

	CERCLA Sections	SARA 355.30	SARA 355.40
Propylene	Not regulated.	Not regulated.	Not regulated.
Nitrogen	Not regulated.	Not regulated.	Not regulated.

SARA 370.21

	Acute	Chronic	Fire	Reactive	Sudden Release
Propylene	Yes	No	Yes	No	Yes
Nitrogen	Yes	No	No	No	Yes

SARA 372.65

Propylene	PROPYLENE
Nitrogen	Not regulated.

OSHA Process Safety

Propylene	Not regulated.
Nitrogen	Not regulated.

State Regulations

	CA Proposition 65
Propylene	Not regulated.
Nitrogen	Not regulated.

Canadian Regulations

	WHMIS Classification
Propylene	A, B1.
Nitrogen	A

National Inventory Status

	US Inventory (TSCA)	TSCA 12b Export Notification	Canada Inventory (DSL/NDSL)
Propylene	Listed on inventory.	Not listed.	Listed on inventory.
Nitrogen	Listed on inventory.	Not listed.	Listed on inventory.

Section 16: Other Information

	NFPA Rating
Propylene	HEALTH=1 FIRE=4 REACTIVITY=1
Nitrogen	HEALTH=1 FIRE=0 REACTIVITY=0

0 = minimal hazard, 1 = slight hazard, 2 = moderate hazard, 3 = severe hazard, 4 = extreme hazard